



**Alton Coal Development, LLC**

463 North 100 West, Suite 1

Cedar City, Utah 84720

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C0250005 Incoming  
#4861

May 20, 2015

Daron R. Haddock  
Coal Program Manager  
Oil, Gas & Mining  
1594 West North Temple, Suite 1210  
Salt Lake City, UT 84114-5801

RECEIVED  
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Subject: Appendix 7-5 Facility Spill Plan; Alton Coal Development LLC, Coal Hollow Mine,  
C/025/0005, Task Id #4861

Dear Mr. Haddock,

Alton Coal Development, LLC is providing the approved revised Appendix 7-5 Facility Spill Plan. Two hard copies of the items listed on the following C1:C2 forms have been included for insertion into the MRP.

Please let me know if you have any questions or concerns.

Sincerely

B. Kirk Nicholes  
Resident Agent

## APPLICATION FOR COAL PERMIT PROCESSING

Permit Change  New Permit  Renewal  Exploration  Bond Release  Transfer

**Permittee:** Alton Coal Development, LLC

**Mine:** Coal Hollow Mine

**Permit Number:**

**C/025/0005**

**Title:** MRP Annual Report 2014 amendments to permit

**Description,** Include reason for application and timing required to implement:

**Addition of new topsoil analysis**

**Instructions:** If you answer yes to any of the first eight questions, this application may require Public Notice publication.

- |   |   |
|---|---|
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 1. Change in the size of the Permit Area? Acres: _____ Disturbed Area: _____ <input type="checkbox"/> increase <input type="checkbox"/> decrease. |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 2. Is the application submitted as a result of a Division Order? DO# _____  |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 3. Does the application include operations outside a previously identified Cumulative Hydrologic Impact Area?                                     |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 4. Does the application include operations in hydrologic basins other than as currently approved?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 5. Does the application result from cancellation, reduction or increase of insurance or reclamation bond?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 6. Does the application require or include public notice publication?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 7. Does the application require or include ownership, control, right-of-entry, or compliance information?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 8. Is proposed activity within 100 feet of a public road or cemetery or 300 feet of an occupied dwelling?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 9. Is the application submitted as a result of a Violation? NOV # _____   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 10. Is the application submitted as a result of other laws or regulations or policies?<br><i>Explain:</i> _____                                   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 11. Does the application affect the surface landowner or change the post mining land use?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 12. Does the application require or include underground design or mine sequence and timing? (Modification of R2P2)                                |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 13. Does the application require or include collection and reporting of any baseline information?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 14. Could the application have any effect on wildlife or vegetation outside the current disturbed area?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 15. Does the application require or include soil removal, storage or placement?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 16. Does the application require or include vegetation monitoring, removal or revegetation activities?  |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 17. Does the application require or include construction, modification, or removal of surface facilities?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 18. Does the application require or include water monitoring, sediment or drainage control measures?  |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 19. Does the application require or include certified designs, maps or calculation?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 20. Does the application require or include subsidence control or monitoring?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 21. Have reclamation costs for bonding been provided?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 22. Does the application involve a perennial stream, a stream buffer zone or discharges to a stream?  |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 23. Does the application affect permits issued by other agencies or permits issued to other entities?   |
| <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | 24. Does the application include confidential information and is it clearly marked and separated in the plan?                                     |

**Please attach three (3) review copies of the application. If the mine is on or adjacent to Forest Service land please submit four (4) copies, thank you.** (These numbers include a copy for the Price Field Office)

I hereby certify that I am a responsible official of the applicant and that the information contained in this application is true and correct to the best of my information and belief in all respects with the laws of Utah in reference to commitments, undertakings, and obligations, herein.

<u>B. Kirk Nicholes</u>	<u>Environmental Specialist</u>	<u>03/27/2015</u>	<u><i>B. Kirk Nicholes</i></u>
Print Name	Position	Date	Signature (Right-click above choose certify then have notary sign below)

Subscribed and sworn to before me this 27 day of March, 2015

Notary Public: *Marty Nicholes*, state of Utah.

My commission Expires: 9-11-2017 }  
 Commission Number: 670359 } ss:  
 Address: 1670 S. Millstone Cir }  
 City: Encin State: UT Zip: 84721 }



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# Appendix 7-5

## Facilities Spill Plan

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ALTON COAL DEVELOPMENT, LLC  
COAL HOLLOW MINE  
463 NORTH 100 WEST, SUITE 1  
CEDAR CITY, UTAH 84721

SPILL PLAN

PREPARED BY:

Alton Coal Development, LLC  
463 N. 170 E. Suite 1  
Cedar City, Utah 84721

March 2015

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# 1 Purpose, General Information, and Management Approval

## 1.1 PURPOSE AND GENERAL INFORMATION

This Spill Plan (Plan) was developed for the Alton Coal facility located at the Coal Hollow Mine (Coal Hollow) near Cedar City, Utah. The purpose of the Plan is to establish procedures, methods, and equipment to prevent the discharge of oil or other hazardous material from the facility into water or upon the ground or in any way that may affect natural resources. This Plan identifies potential sources of spills, establishes measures of prevention, and defines control, cleanup, and reporting procedures.

## 1.2 MANAGEMENT APPROVAL

The signature below certifies that the management of Alton Coal fully approves of this Spill Plan and will commit the necessary resources to fully implement this Plan as described.

*D. K. Nicholes*  
Name

*D. K. Nicholes*  
Signature

*Environmental Specialist*  
Title

*3/26/15*  
Date

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## 2 Spill Plan Certification and Amendments

### 2.1 PROFESSIONAL ENGINEER REVIEW

This Plan has been reviewed and certified by a Registered Professional Engineer. The Professional Engineer's stamp below certifies that:

- The Professional Engineer or their agent has visited and examined the facility;
- The Plan has been prepared in accordance with good engineering practices, including consideration of applicable industry standards
- Procedures for required inspections and testing have been established; and
- The Plan is adequate for the facility.

  
\_\_\_\_\_  
Dan W. Guy

154168  
Registration Number

Utah  
State

3/23/15  
Date



### 2.2 PLAN REVIEW

Akon Coal will review and evaluate this Plan at least once every five years to ensure its accuracy and to determine if additional or more effective spill prevention and control technology that is applicable to the facility must be added. The changes will then be implemented as soon as possible. A Spill Plan review form is included in Appendix A. Completed Plan review forms will be contained in Appendix B.

### 2.3 PLAN AVAILABILITY

Akon Coal will maintain a complete copy of this Plan at the facility and made available as necessary to regulatory agency representatives for on-site review during normal working hours.

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### 3 Facility Information

#### 3.1 GENERAL FACILITY INFORMATION

Facility Name and Address:

Company Name: Alton Coal Development,  
LLC, Coal Hollow Mine  
Address: Kane County, UT  
City, State, Zip Code:

Facility Owner:

Company Name: Alton Coal  
Development, LLC  
Address: 463 North 100 West  
City, State, Zip Code: Cedar City, UT 84721

Facility Contact:

Name: Larry Johnson  
Title: Mine Manager  
Phone Number: +35.867.5331

Facility Location: The facility is located in Kane County.

Facility Description: The Coal Hollow Mine will be a typical surface coal mining operation. The coal sizing portion of the plant will be similar to a sand and gravel operation, with crushing/sizing, screening, and stockpiling. The coal mining will occur in sequential pits, with backfilling and reclamation immediately following coal removal from each pit. Coal is transported by truck to the on-site processing area for sorting and crushing, then routed via conveyors to the stockpile. A dozer will push the coal from the stockpile into the loadout conveyor for transport. Equipment includes one feeder breaker, one secondary crusher, one stacker belt, and miscellaneous mobile equipment.

Table 3-1 lists the oil storage containers at the facility, including oil-filled equipment and the capacity of each.

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Table 3-1 Oil Storage Containers

TYPE OF EQUIPMENT	CONTENTS
Bulk Storage Tanks	Diesel and gasoline tanks
Oil-filled Operating Equipment	Generators
Portable Storage	Totes or 55 gal oil drums

### 3.2 PHYSICAL LAYOUT OF THE FACILITY

Coal Excavation - Mining at the project site will occur sequentially with work occurring in one 'active disturbed area' at a time, starting at the center of the facility boundaries and then moving towards the southern portion of the facility over a seven year period.

Sizing/Sorting Process – This operation involves crushing/breaking, screening, conveying, and stockpiling and occurs at the northern portion of the facility.

Robinson Creek intersects the facility just north of the initial excavation area. Several other ditches and culverts will exist at the site.

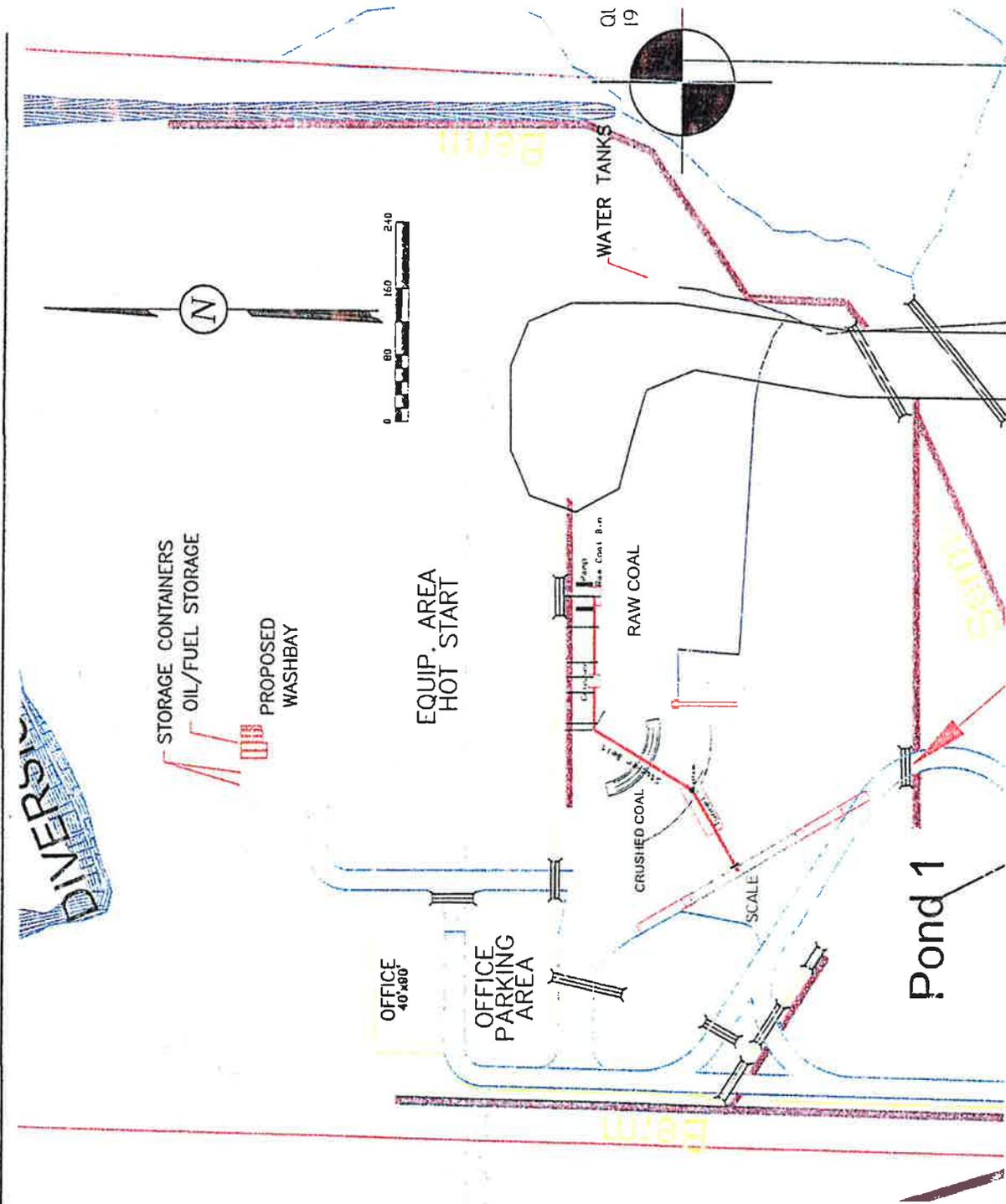
The proposed physical layout of the facility is shown in Figure 3-1. The layout of the facility as well as the equipment quantities and types shown are subject to change.

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Figure 3-1 Proposed Facility Site Plan



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## 4 Spill Response, Cleanup, and Disposal Procedures

Alton Coal personnel will use established spill response and cleanup procedures in the event of an oil spill. These procedures are outlined below. However, the procedures will be modified as needed when unforeseen circumstances arise.

### 4.1 INITIAL SPILL RESPONSE ACTIONS

- ⇒ The first person on the scene must immediately notify their Foreman or Lead Man if the oil spill is outside of a secondary containment area or is greater than 10 gallons inside a secondary containment area (see the Internal Spill Reporting requirements in Section 5.1).
- ⇒ Evaluate the health hazards in the area before proceeding.
- ⇒ Evacuate the area and establish a security zone around the spill, if needed, and control access into the security zone. Personnel not directly involved with the spill need to stay away from the spill area.
- ⇒ Stop release when it is safe to do so:
  - Implement safety-related measures.
  - Mobilize fire control equipment, if needed.
  - Don appropriate personal protective equipment before entering the spill area.
  - Remove all ignition sources from the security zone.
- ⇒ Contain the spill by isolating and immobilizing the spill. Construct containment ditches and berms or place absorbent material in front of flowing material.
- ⇒ Estimate the volume of material that was spilled.
- ⇒ The environmental specialist must determine if authorities or regulatory agencies need to be notified and make the notifications as required.

### 4.2 SPILL CLEANUP MATERIAL AND EQUIPMENT

Spill clean-up equipment and supplies and their storage locations are listed in Table 4-1.

Table 4-1 Spill Cleanup Equipment and Supplies

QUANTITY	EQUIPMENT OR SUPPLY	STORAGE LOCATION
5+	Spill Cleanup Kits	Near tanks, equipment, and totes/drums

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#### 4.3 SPILL CLEANUP PROCEDURES

- ⇒ If a large spill occurred or the spill reached a waterway, call a cleanup contractor and they will provide additional equipment to clean up the spill. Contact information is located in Table 5-2.
- ⇒ **DO NOT** use water to clear the spill away! Water will mobilize the spill and require additional cleanup efforts.
- ⇒ Pick up free liquid that has collected in sumps or containment areas with spill cleanup kits. Place free liquid that has been collected in a tank or drums for temporary storage.
- ⇒ Clean up liquid that has spread over a non-porous surface with absorbent material such as oil-dry or absorbent socks or booms. Collect oil-soaked cleanup materials (*e.g.*, oil-dry, absorbent socks, or booms) and place them in leak-proof containers.
- ⇒ For spills on gravel or soil, absorb as much of the liquid as possible with absorbent material and then excavate the oil-contaminated gravel or soil down to visibly clean material. Place the excavated material in piles for temporary storage.

#### 4.4 DISPOSAL PROCEDURES

An oil spill is not considered cleaned up until all waste produced during the cleanup activities are properly disposed. The environmental specialist is responsible for disposing oil-contaminated cleanup materials in accordance with federal, state, and local regulations. General guidelines are listed below; however, the exact means of disposal will depend on the nature and volume of contaminated material and whether the material is contaminated with other substances.

- ⇒ Liquid oil that has been collected should be recycled at an offsite facility, if possible, or disposed of at a regulated and licensed facility.
- ⇒ Ship oily soil that has been excavated to a landfill or land farm that is permitted to dispose of or treat oil-contaminated soil.
- ⇒ Dispose of oil-soaked absorbent material in a landfill permitted for this type of industrial waste.

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#### 4.5 FOLLOW-UP RESPONSE ACTIONS

- ⇒ The environmental specialist is to complete a Spill Report Form as outlined in Section 5.1 (blank forms are in Appendix C). Completed Spill Report Forms will be maintained in Appendix D.
- ⇒ Conduct an investigation as needed to
  - Determine the cause of the spill;
  - Review the response actions that were taken to identify any improvements for response to future incidents; and,
  - Determine if any measures need to be implemented to prevent another spill.
- ⇒ Revise this Plan to reflect any changes at the facility or in operating procedures that result from an evaluation of the spill.
- ⇒ Replace all spill cleanup equipment that was used during the cleanup of the spill.

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## 5 Spill Reporting

Proper reporting of spills is very critical and must be done carefully, accurately, and in a timely manner. Table 5-1, at the end of the section, summarizes the spill reporting information outlined in Sections 5.1 through 5.4. A call list with contact names and telephone numbers is located in Table 5-2.

### 5.1 INTERNAL REPORTING REQUIREMENTS

The person who discovers an oil spill that is outside of a secondary containment area must immediately notify their Supervisor. The Supervisor must then notify the environmental specialist. If the Supervisor is unavailable, the person who discovered the spill must notify the environmental specialist directly.

For any oil spill or release outside of a secondary containment area, the Supervisor or the environmental specialist must complete a Spill Report Form (located in Appendix C).

### 5.2 FEDERAL REPORTING REQUIREMENTS

The environmental specialist or designated representative will determine if an oil spill must be reported to federal agencies. If the spill is determined to be reportable, the environmental specialist or designated representative will complete the required notifications.

### 5.3 STATE REPORTING REQUIREMENTS

The Environmental Manager or designated representative will determine if an oil spill must be reported to state agencies. If the spill is determined to be reportable, the Environmental Manager or designated representative will complete the required notifications.

### 5.4 LOCAL REPORTING REQUIREMENTS

Contact the Local Emergency Response Commission (LERC), or for an emergency call 911.

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**Table 5-1 Oil Spill Reporting Table**

<b>QUANTITY SPILLED</b>	<b>SPILL AREA</b>	<b>WHEN TO REPORT</b>	<b>REPORT TYPE</b>	<b>WHO REPORTS SPILL</b>	<b>REPORT SPILL TO:</b>
Any	Outside of a secondary containment area or building	Immediately	Verbal	Person who discovered the spill	Supervisor
Any amount that creates a sheen, film, or discoloration	Any location where a spill enters, or has the potential to enter, a stream or natural body of water	Immediately	Verbal	Environmental specialist or designee	NRC UDEQ
>42 gallons -- twice in any 12-month period	Any water source or outside secondary containment	Within 60 days	Written	Environmental specialist or designee	UDEQ
= or >1,000 gallons	Any water source or outside secondary containment	Within 60 days	Written	Environmental specialist or designee	UDEQ
Any	Impact to waterfowl or endangered species	Immediately	Verbal	Environmental specialist or designee	USFWS

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**Table 5-2 Spill Contact Information**

CONTACT NAMES	CONTACT INFORMATION
<b>Facility Response Coordinator:</b> <ul style="list-style-type: none"> <li>• Larry Johnson</li> </ul>	<ul style="list-style-type: none"> <li>• 435.867.5331</li> </ul>
<b>Other Facility Contacts:</b> <ul style="list-style-type: none"> <li>• Environmental Specialist</li> </ul>	<ul style="list-style-type: none"> <li>• 435.691.1551</li> </ul>
<b>Federal Agency Contact Numbers:</b> <ul style="list-style-type: none"> <li>• National Response Center (NRC)</li> </ul>	<ul style="list-style-type: none"> <li>• 800.424.8802</li> </ul>
<b>State Agency Contact Numbers:</b> <ul style="list-style-type: none"> <li>• Utah Division of Responses and Remediation Emergencies</li> <li>• Utah DEQ Division of Water Quality</li> </ul>	<ul style="list-style-type: none"> <li>• 801.536.4123</li> <li>• 801.538.6146</li> </ul>
<b>Local Agency Contact Numbers:</b> <ul style="list-style-type: none"> <li>• Local Emergency Response Commission (LERC)</li> <li>• Fire Department</li> </ul>	<ul style="list-style-type: none"> <li>• 435.586.6511</li> <li>• 911</li> </ul>

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## 6 Potential for Equipment Failure

The Coal Hollow facility was inspected to identify each area where a potential for an oil spill exists. The rate of flow of a spill could range from a small drip from a crack in a line or tank to an instantaneous spill caused by the rupture of a tank or container. Table 6-1 lists the sources that have a reasonable potential for equipment failure.

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Table 6-1 Potential for Oil Spills

	SOURCE	TYPE of OIL	MAJOR TYPE of FAILURE	DIRECTION of FLOW	SECONDARY CONTAINMENT
	Tank	Diesel or gasoline	Leak	SW	Berm and pond system with a drop pipe spillway
	Generators	Diesel	Leak	SW	Berm and pond system with a drop pipe spillway
	Totes/Drums	Diesel	Leak	SW	Berm and pond system with a drop pipe spillway

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## 7 Containment and Diversionary Structures

The Coal Hollow facility will employ berm and pond systems. This is intended to prevent a discharge of oil to navigable waters of the United States. The berm and pond located near the facility operations and oil storage area will be equipped with a drop pipe spillway

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## 8 Inspections, Tests, and Records

An inspection is conducted monthly at the facility. The inspection includes a visual inspection of all oil containers, oil-containing equipment, piping systems, and secondary containment areas. The blank inspection form located in Appendix E describes the steps to be taken during the inspection and will be used to document the monthly inspections. The inspection form will be signed by the person performing the inspection. The completed inspection forms will be submitted to and maintained by the facility engineer for a period of three years from the date of the inspection.

Secondary containment pits are inspected for an oil sheen prior to discharging or draining any water from them. The inspection is recorded on the Secondary Containment Drainage Log, which is located in Appendix F.

Mechanical integrity testing of bulk oil storage tanks will be conducted as described in Section 12. Integrity testing records will be maintained while the tank is located at Coal Hollow.

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## 9 Personnel Training

### 9.1 INITIAL TRAINING

All Alton Coal personnel who have the potential to handle oil will receive initial Spill Plan training. New employees or employees whose job function change will receive the initial training within one month of beginning their assigned duties. The initial training will consist of classroom and/or hands-on training. The initial training will include the following topics:

- Operation and maintenance of equipment to prevent discharges;
- Spill response, cleanup, and disposal procedures;
- Applicable pollution control laws, rules, and regulations;
- General facility operations; and,
- The contents of this Plan.

### 9.2 DESIGNATED PERSON

The environmental specialist has been designated as the person who is accountable for spill prevention at the Coal Hollow facility.

### 9.3 ANNUAL BRIEFINGS

Oil-handling personnel will participate in an annual briefing. The briefing will ensure that personnel have an adequate understanding of this Plan. They will be informed of any known discharges that occurred during the prior year. The response and cleanup actions that were taken and the mode of failure of each spill will be discussed. The refresher training will also include a discussion of any recently developed precautionary measures.

### 9.4 TRAINING RECORDS

All training will be documented. The documentation will include who attended the training and what was included in the training. Training records will be maintained in the Safety Office. Individual training records will be maintained for the length of employment of the employee.

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## 10 Site Security

### 10.1 FENCING

Public access to the facility will be controlled by personnel that are trained to recognize and discourage unauthorized access, along with "No Trespassing" signs to deter public entry.

### 10.2 DRAIN VALVES

Valves permitting outward flow have adequate security measures to remain in the closed position when in non-operating/ non-standby status.

### 10.3 OIL PUMPS

Alton Coal has locked the starter control on each pump in the "off" position and has located it at a site accessible only to authorized personnel when the pump is in a non-operating or non-standby status.

### 10.4 FACILITY PIPING

Piping is capped not in service or when in standby service for an extended time.

### 10.5 FACILITY LIGHTING

Due to night sky impact concerns in the surrounding area, the entire facility will not be lighted. However, there will be selective lighting. The outdoor lighting at the Coal Hollow facility is adequate to detect spills, inspect secondary containment structures, and to prevent vandalism during hours of darkness.

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## 11 Facility Tank Car and Tank Truck Loading/Unloading Rack

### 11.1 LOADING/UNLOADING AREA CONTAINMENT SYSTEM

Transfer areas are sloped to drain to a low area or catchment area that would serve to hold any spills on-site until it can be cleaned up.

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## 12 Materials of Construction

The bulk storage containers located at the Coal Hollow facility and their material of construction are shown in Table 12-1. All of the bulk storage containers onsite are constructed of materials that are compatible with the material stored in them and the temperature and pressure of storage.

Table 12-1 Bulk Storage Containers

BULK STORAGE CONTAINER	CONTAINER CONTENTS	STORAGE PRESSURE	STORAGE TEMPERATURE	MATERIALS OF CONSTRUCTION
Oil and gas fuel tanks	Diesel oil or gasoline	Atm	Ambient	Steel
Totes/Drums	Oil	Atm	Ambient	Steel or plastic

### INTEGRITY TESTING

The bulk oil storage tanks receive an external visual inspection during the monthly inspection. An external inspection will be conducted by an authorized inspector every 5 years per the American Petroleum Institute (API) Standard 653.

Currently, the tank shell corrosion rate is not known and the diesel and gasoline tanks are less than five years old. Therefore, the first set of thickness readings on the tank shell will be obtained in 2014. The second set of thickness readings will be obtained five years after the first set in order to establish the corrosion rate of the tank shell. The thickness inspection interval will then be set at a maximum of 15 years and will be lower if the corrosion rate is higher than expected.

The bottom of the tanks can be accessed externally; therefore, the thickness of the tank bottom will be determined at the time the tank shell thickness is determined.

### 12.1 DISCHARGE PREVENTION FOR BULK STORAGE CONTAINERS

One of the following high liquid level devices is provided on each bulk oil storage container:

- High liquid level alarm with audible or visual signals
- High liquid level pump cutoff device
- Direct audible or code signal communication
- A fast response system, including direct vision gauge (personnel present)

The liquid level sensing devices are tested regularly during inspections

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## 12.2 VISIBLE DISCHARGES

All visible oil leaks will be promptly corrected. Leaks will be cleaned up and reported as outlined in Sections 4 and 5, respectively. Accumulations of oil within secondary containment areas will be promptly cleaned up and reported, if required.

## 12.3 MOBILE OR PORTABLE OIL STORAGE CONTAINERS

Mobile or portable containers are located such that any leakage is directed to secondary containment or catchment areas within the facility area.

## 12.4 FACILITY TRANSFER OPERATIONS

### 12.4.1 Pipe Supports

Based upon observations at the facility, the pipe supports for the oil transfer lines appear to be designed to minimize abrasion and corrosion and allow for expansion and contraction of the pipelines.

### 12.4.2 Piping Inspections

Aboveground valves, piping, and appurtenances are inspected during the monthly Plan inspection.

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Appendix A  
Spill Plan Review Form

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## Spill Plan Review Documentation

"I have completed review and evaluation of the Spill Plan for the Coal Hollow facility in Utah on \_\_\_\_\_, 20\_\_\_\_, and will / will not amend the Plan as a result."

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

\_\_\_\_\_  
Printed Name

\_\_\_\_\_  
Title

For technical amendments to the Plan, the following certification from a Professional Engineer is required.

"I certify that the Alton Coal facility in Utah has been examined that this Spill Plan has been prepared in accordance with good engineering practices and industry standards, the required inspections and testing schedules have been established, and that the plan is adequate for the facility."

\_\_\_\_\_  
Name of the Professional Engineer

\_\_\_\_\_  
Registration Number

\_\_\_\_\_  
State

\_\_\_\_\_  
Date

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**Appendix B**  
**Completed Plan Review Forms**

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Appendix C  
Blank Spill Reporting Form

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# Spill Reporting Form

## GENERAL INFORMATION

FACILITY NAME: \_\_\_\_\_ PHONE NUMBER: \_\_\_\_\_  
SPILL DISCOVERED BY: \_\_\_\_\_ TITLE: \_\_\_\_\_  
PERSON REPORTING SPILL: \_\_\_\_\_ TITLE: \_\_\_\_\_  
DATE OF SPILL: \_\_\_\_\_ TIME: \_\_\_\_\_  
DATE SPILL WAS DISCOVERED: \_\_\_\_\_ TIME: \_\_\_\_\_  
DURATION OF THE INCIDENT: \_\_\_\_\_ hours  
MATERIAL SPILLED: \_\_\_\_\_  
ESTIMATED QUANTITY SPILLED: \_\_\_\_\_  
AMOUNT RECOVERED: \_\_\_\_\_ AMOUNT UNRECOVERED: \_\_\_\_\_

## SPILL REPORTING INFORMATION

WHO WAS NOTIFIED OF THE SPILL? \_\_\_\_\_ Supervisor \_\_\_\_\_ Plant Engineer  
\_\_\_\_\_ General Manager \_\_\_\_\_ Production Superintendent \_\_\_\_\_ Moab Fire Dept.

WAS A REPORTABLE QUANTITY SPILLED? \_\_\_\_\_ YES \_\_\_\_\_ NO

WHICH AGENCIES WERE NOTIFIED OF THE SPILL? (Only the General Manager or his/her designee is authorized to make notifications):

UDEQ – DWQ  
(801) 536-6146

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Name: \_\_\_\_\_

UDERR  
(801) 536-4123

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Name: \_\_\_\_\_

LEPC  
(435) 259-5602

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Name: \_\_\_\_\_

National Response Center  
(800) 424-8802

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Name: \_\_\_\_\_

USFWS – Spill Response  
Coordinator  
(801) 975-3330

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Name: \_\_\_\_\_

Local Fire Department  
911

Date: \_\_\_\_\_

Time: \_\_\_\_\_

Name: \_\_\_\_\_

## SPILL INFORMATION

ESTIMATED QUANTITY THAT HAS, OR HAS THE POTENTIAL TO ENTER WATERS OF THE STATE OR UNITED STATES: \_\_\_\_\_ gallons NAME OF WATER BODY: \_\_\_\_\_

SPILL WAS RELEASED INTO (land, water, secondary containment, etc.): \_\_\_\_\_

WHERE DID THE SPILL GO OR WHICH DIRECTION DID THE SPILL TRAVEL? \_\_\_\_\_

ESTIMATED QUANTITY THAT WAS RELEASED OR MIGRATED OFFSITE: \_\_\_\_\_

WEATHER CONDITIONS: \_\_\_\_\_

EXACT LOCATION OF THE SPILL (include type of terrain, nearest waters or drains, direction the spill is moving, applicable): \_\_\_\_\_

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**SPILL INFORMATION (continued):**

SOURCE OF THE SPILL: \_\_\_\_\_

CAUSE OF THE SPILL (include equipment or activities involved in the spill): \_\_\_\_\_

WAS THE SPILL CONTAINED?       YES       NO

IF YES, HOW? \_\_\_\_\_

**HAZARD/DAMAGE INFORMATION**

IDENTIFY HEALTH HAZARDS OR CHARACTERISTICS: \_\_\_\_\_

PRECAUTIONS THAT HAVE BEEN OR ARE BEING TAKEN: \_\_\_\_\_

LIST PERSONAL INJURIES, ENVIRONMENTAL DAMAGE, OR PROPERTY DAMAGE CAUSED BY THE SPILL  
(environmental damage includes impacts to wildlife, wetlands, or other environmental resources):

EVACUATION NEEDED?       YES       NO

**SPILL CLEANUP INFORMATION**

OUTSIDE CONTRACTOR USED FOR SPILL CLEAN UP?       YES       NO

CONTRACTOR'S NAME, IF USED: \_\_\_\_\_

CLEAN UP ACTIONS: \_\_\_\_\_

EFFECTIVENESS OF CLEANUP ACTIVITIES: \_\_\_\_\_

**SPILL FOLLOW-UP**

ACTION(S) TO BE IMPLEMENTED TO PREVENT FUTURE OCCURRENCES: \_\_\_\_\_

WAS THE PLAN REVIEWED AFTER THIS SPILL (applies only to oil spills)?       YES       NO

DOES THE PLAN REQUIRE MODIFICATION (applies only to oil spills)?       YES       NO

WAS THE SWPPP REVIEWED AFTER THIS SPILL (applies to spills other than oil)?       YES       NO

DOES THE SWPPP REQUIRE MODIFICATION (applies to spills other than oil)?       INCORPORATED

SIGNATURE: \_\_\_\_\_

DATE: \_\_\_\_\_

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Appendix D  
Completed Spill Reporting Forms

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Appendix E  
Monthly Inspection Form

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# MONTHLY SPILL PLAN INSPECTION CHECKLIST

DATE: _____ TIME: _____ INSPECTOR: _____	✓ = Satisfactory N/A = Not Applicable X = Repair or Adjustment Required (see comments under Problems Found)
--	---

**OIL STORAGE TANKS, DRUMS, and CONTAINERS**

\_\_\_\_\_ Level gauges and alarms operating properly.

\_\_\_\_\_ No signs of deterioration on shell (*i.e.*, discoloration or flaking of coating, shell distortion, localized corrosion at welds, general corrosion, hairline cracks, or bulging).

\_\_\_\_\_ No damage or deterioration on supports, foundation, and anchor bolts (*i.e.*, cracking, distortion, buckling of supports or saddle, signs of settlement, corrosion, pitting, vehicle damage, or loose anchor bolts).

\_\_\_\_\_ No deterioration or leakage at pipe connections to container.

\_\_\_\_\_ No signs of leakage on container, foundation, or supports.

\_\_\_\_\_ Drain valves on tanks are closed and secured.

\_\_\_\_\_ Pressure relief devices, emergency vents, or relief vents are clean and free of obstructions.

\_\_\_\_\_ Mobile or portable containers are provided with secondary containment or located to prevent a discharge to water.

\_\_\_\_\_ Internal heating coils are operating properly and do not show signs of leakage.

**SPILL CLEAN UP EQUIPMENT**

\_\_\_\_\_ Spill kits contain proper equipment.

\_\_\_\_\_ Oil absorbent material is available.

**VALVES/PIPELINES**

\_\_\_\_\_ No signs of corrosion or damage on piping, valves, flanges, etc.

\_\_\_\_\_ Terminal connection of out-of-service pipes capped or blind-flanged and origin is marked.

\_\_\_\_\_ No leaks or signs of leakage at valves, flanges, or other fittings.

\_\_\_\_\_ No signs of abrasion or corrosion at pipe support locations.

\_\_\_\_\_ Piping, flanges, expansion joints, and pipe supports in good condition.

\_\_\_\_\_ Starter locked in "OFF" position on oil pumps when not in operation.

**SECONDARY CONTAINMENT AREAS**

\_\_\_\_\_ No signs of leakage or spills, such as stained surfaces.

\_\_\_\_\_ Containment walls and floors are intact and are not cracked.

\_\_\_\_\_ Drainage from diked areas is restrained.

\_\_\_\_\_ Drain valves on dikes areas are closed.

\_\_\_\_\_ No visible oil sheen on water in containment areas.

\_\_\_\_\_ No standing water in containment areas.

**OIL-FILLED PROCESS and ELECTRICAL EQUIPMENT**

\_\_\_\_\_ Equipment is operating properly.

\_\_\_\_\_ No signs of leakage.

\_\_\_\_\_ No rust, corrosion, or pitting on external surfaces.

\_\_\_\_\_ Equipment foundation base in good condition.

\_\_\_\_\_ No oil sheen or runoff from around oil-containing equipment.

**SECURITY**

\_\_\_\_\_ Fence and gates in good condition.

\_\_\_\_\_ Gates around oil tanks/containers are locked.

\_\_\_\_\_ Facility lighting is adequate & working properly.

**FACILITY DRAINAGE/TREATMENT**

\_\_\_\_\_ No oil sheen or runoff around oil-containing equipment.

\_\_\_\_\_ No ruts or unusual drainage patterns around secondary containment areas.

\_\_\_\_\_ Effluent treatment system operating properly.

**LOADING/UNLOADING AREAS**

\_\_\_\_\_ Loading/unloading connections are capped or blind-flanged when not in service.

\_\_\_\_\_ A means to prevent premature departure of tank trucks is in place and used.

**PROBLEMS FOUND:**

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**CORRECTIVE ACTIONS:**

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# Monthly Inspection Procedure

Observe the general condition of the facility and for conformance with the requirements in the facility's SPCC Plan. The following areas must be observed during the inspection. If any problems are observed, make a note on the inspection form.

## Oil storage tanks, drums, and containers:

- Drain valves on tanks are closed and secured.
- Inspect for signs of deterioration on containers shell (*i.e.*, discoloration or flaking of coating, shell distortion, localized corrosion at welds, general corrosion, hairline cracks, or bulging).
- Inspect for damage or deterioration on supports, foundation, and anchor bolts (*i.e.*, cracking, distortion, buckling of supports or saddle, signs of settlement, corrosion, pitting, vehicle damage, or loose anchor bolts).
- Inspect for signs of leakage on container, foundation, or supports.
- Pressure relief devices, emergency vents, or relief vents are clean and free of obstructions.
- Level gauges and alarms operating properly.
- Mobile or portable containers are provided with secondary containment or located as to prevent a discharge to water.
- Internal heating coils are operating properly and do not show signs of leakage.

## Oil-filled process and electrical equipment:

- Equipment is operating properly.
- Inspect for signs of leakage.
- Inspect for rust, corrosion, or pitting on external surfaces.
- Equipment foundation/base in good condition.
- Inspect for oil sheen or runoff from around oil-containing equipment.

## Diked areas or secondary containment areas:

- Containment walls and floors are intact and are not cracked.
- No visible oil sheen on water in containment areas.
- No standing water in containment areas.
- Inspect for signs of leakage or spills, such as stained surfaces.
- Drainage from diked areas is restrained.
- Drain valves on diked areas are closed.

Effluent treatment system: operating properly.

## Loading/unloading areas:

- Loading/unloading connections are capped or blind-flanged when not in service.
- A means to prevent premature departure of tank trucks is in place and used.

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## Monthly Inspection Procedure *(continued)*

### Oil piping systems:

- Oil pump starters are locked in the OFF position when not in operation.
- The terminal connection of out-of-service piping is capped or blind-flanged and origin is marked.
- Inspect for signs of abrasion or corrosion at pipe support locations.
- Inspect for signs of leakage around pipe fittings, flanges, valves, instrumentation, and other fittings.
- Piping, flanges, expansion joints, and pipe supports in good condition (*i.e.*, no corrosion or damage).

### Site security measures:

- Fencing and gates are in good condition.
- Gates around oil tanks/containers are locked.
- Facility lighting is adequate for discovering spills and working properly.

### Spill Clean-up Equipment:

- Spill kits contain proper equipment.
- Oil absorbent material is available.

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Appendix F  
Secondary Containment Drainage Log

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